Qty:

29 Um:

06-11-08

F 06-11-08

Each

Wednesday, 08/11/2006 2:47:17 PM

User

Linda Lacelle

**Process Sheet** 

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

: EYEBOLT

: D356310

: N/A

·NIA:

: 15/11/2006

: D3510 REV A

Customer : CU-DAR001 Dart Helicopters Services

**Job Number** 

: 29371

**Estimate Number** P.O. Number

: 12569

This Issue

: NA : 08/11/2006

Prsht Rev. First Issue

**Previous Run** 

S.O. No. : NA

Type

: SMALL /MED FAB

: 29371

Written By **Checked & Approved By** 

Comment

New Issue 06-11-08 JLM

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

**EYEBOLT** 

AN43B10A 1.0



Comment: Qty.:

1.0000 Each(s)/Unit Total:

29.0000 Each(s)

**EYEBOLT** 

SMALL & MEDIUM FAB RESOURCE 1

**Description:** 



Comment: SMALL & MEDIUM FAB RESOURCE 1

2.0

Open hole as per Dwg D3563

Prime Exposed Steel with "TEMPO" primer as per QSI 005 4.2

Batch: 1 102306

yellow/eatalin

QC5



Comment: INSPECT WORK TO CURRENT STEP

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

06.11.09



FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion





Brig . Lew Facilities

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
						90				
						4				
Part No	•	PAR #: Fault Category:	_ NCR: Yes	No DQ	A: 🔙	Date: _(	56/11/09			

Part No:	PAR #:	Fault Category:	•	NCR: Yes No DQ	A: 🞾	Date: _C	6/11/09
				QA: N/C Close	d:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
			Corrective Action Section B			Verification	Ammanal	Annaval	
DATE	STEP		Initial Chief Eng			Section C	Approval Chief Eng	Approval QC Inspector	
				•					
				<del></del>					
								4	
							: "		
							1		

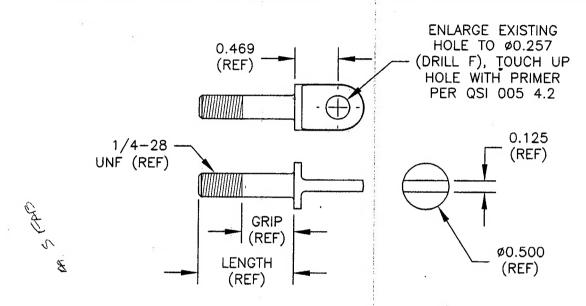
NOTE: Date & initial all entries



DESIG	p	DRAWN BY		AEROSPACE LTD	
CHECK	ED	APPROVED	DRAWING NO.		REV. A
	-	į÷.	D3563	SHEET	1 OF 1
DATE		1	TITLE		SCALE
06.1	0.24		EYEBOLT		NTS
Α		06.10.24	NEW ISSUE		

## REFERENCE ONLY

## SPECIFICATION CONTRO DRAWING



## D3563-X EYEBOLT

1) MAKE FROM:

AN43B-XA EYEBOLT, CAD PLATED STEEL WITH UNDRILLED SHANK

2) SPECIFICATION:

D3563-X EYEBOLT

WHERE 'X' IS DASH NUMBER OF AN43B EYEBOLT PER MIL SPEC 'AN42 THRU AN49'. FOR EXAMPLE:

PART NUMBER	MAKE FROM	LENGTH (REF)	GRIP (REF)
D3563-4	AN43B-4A	0.531	0.063
D3563-5	AN43B-5A	0.656	0.188
D3563-6	AN43B-6A	0.781	0.313
D3563-7	AN43B-7A V	0.906	0.438
D3563-10	AN43B-10A V	1.031	0.563
D3563-11	AN43B-11A	1.156	0.688
D3563-12	AN43B-12A	1.281	0.813

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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